





# **PCT**

## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference A2002/01456	FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)						
International application No. PCT/AT2003/000282	International filing date		Priority date (day/month/year) 26 September 2002 (26.09.2002)				
PCT/AT2003/000282 25 September 2003 (25.09.2003) 26 September 2002 (26.09.2002)  International Patent Classification (IPC) or national classification and IPC B65H 7/12							
Applicant TRUMPF MASCHINEN AUSTRIA GMBH & CO. KG.							
<ol> <li>This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.</li> </ol>							
2. This REPORT consists of a total of	6 sheets, i	ncluding this cover s	heet.				
This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).							
These annexes consist of a total of sheets.							
3. This report contains indications rela	3. This report contains indications relating to the following items:						
I Basis of the report	I Basis of the report						
II Priority	II Priority						
III Non-establishment	of opinion with regard to	novelty, inventive st	ep and industrial applicability				
IV Lack of unity of inv	ention						
V Reasoned statement citations and explan	Personed statement under Article 35(2) with record to nevel to inventive stan or industrial and included						
VI Certain documents	VI Certain documents cited						
VII Certain defects in the	ne international applicatio	on					
VIII Certain observations on the international application							
Date of submission of the demand  Date of completion of this report							
		Date of completion of this report					
16 April 2004 (16.04.	2004)	03 De	ecember 2004 (03.12.2004)				
Name and mailing address of the IPEA/EP		Authorized officer					
Facsimile No.		Telephone No.					



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# Internation No. PCT/AT2003/000282

<b>I.</b> ]	I. Basis of the report						
1.	1. With regard to the elements of the international application:*						
		the intern	ational application as originally filed				
-	図	the descri	iption:				
		pages	1-1	2	, as originally filed		
		pages			, filed with the demand		
		pages		C1 3 111 11 1 1 1 1 0			
	$\square$	the claim	c.	_			
		pages			as originally filed		
		pages		as amended (togethe	, as originally filed with any statement under Article 19		
		pages		<del></del>	, filed with the demand		
		pages			16 November 2004 (16.11.2004)		
	$\square$			, mod with the letter of _			
		the drawi					
		pages _	1/4-4		, as originally filed		
		pages _		-	, filed with the demand		
		_		, filed with the letter of _			
	ti	ne sequenc	ce listing part of the description:				
		pages _			, as originally filed		
		pages _					
		pages _		, filed with the letter of _			
2.	2. With regard to the language, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.  These elements were available or furnished to this Authority in the following language which is:  the language of a translation furnished for the purposes of international search (under Rule 23.1(b)).  the language of publication of the international application (under Rule 48.3(b)).						
the language of the translation furnished for the purposes of international preliminary examination (under Rule 55. or 55.3).					y examination (under Rule 55.2 and/		
3.	3. With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the internation preliminary examination was carried out on the basis of the sequence listing:						
		containe	d in the international application in written form.				
		filed tog	ether with the international application in compu	ter readable form.			
		furnished	d subsequently to this Authority in written form.				
		furnishe	d subsequently to this Authority in computer read	dable form.			
j		t go beyond the disclosure in the					
		The stat	ement that the information recorded in compunished.	ter readable form is identica	I to the written sequence listing has		
4.	$\Box$	The ame	endments have resulted in the cancellation of:				
			ne description, pages				
			ne claims, Nos.				
			ne drawings, sheets/fig				
5.		This repo	ort has been established as if (some of) the amer	ndments had not been made, s	ince they have been considered to go		
*	Repla in thi	cement sh	neets which have been furnished to the receiving as "originally filed" and are not annexed to	Office in response to an invit	ation under Article 14 are referred to ot contain amendments (Rule 70.16		
**	and 70.17).  ** Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.						

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V.	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
	citations and explanations supporting such statement

1.	Statement	_		
	Novelty (N)	Claims	1-8	YES
		Claims		NO
	Inventive step (IS)	Claims	1-8	YES
		Claims		NO NO
	Industrial applicability (IA)	Claims	1-8	YES
		Claims		NO NO

- 2. Citations and explanations
  - This report makes reference to the following document:
    - D1: Patent Abstracts of Japan, Vol. 1995, No. 05, 30 June 1995 & JP 07 053095 A (Murata Mach Ltd), 28 February 1995.

#### 2. Claim 1

2.1. D1 is regarded as the prior art closest to the subject matter of claim 1. It discloses (the reference signs in parentheses refer to D1):

a gripping device (14) for a manipulating device (10) for the partial take-up and supply of processing equipment (12) with a workpiece (W) from a provided stack of workpieces with a gripper head equipped with gripping means (suction cups (2a)) and with a detecting device (6) for the workpiece taken up by the gripping means, with a pulse generator (3) acting as a vibration exciter upon the workpiece and with a vibration sensor (4), and with a

storage and analysis module (5) for vibration analysis.

Therefore, the subject matter of claim 1 differs from the gripping device disclosed in D1 in that the detecting device and the storage and/or analysis module together form a modular unit that is detachably arranged on the gripping head and connected via a bus system to a regulation and/or control device for the processing equipment.

Consequently, the subject matter of claim 1 is novel (PCT Article 33(2)).

- 2.2 Therefore, the problems to be solved by the present invention can be regarded as that of
  - (i) designing the detecting device such that it, together with the storage and/or analysis module, forms a compact, easily exchangeable and universally usable module unit, and that of
  - (ii) evaluating the data detected by the vibration sensor directly on site such that the data transmitted via the bus system to the regulation and control device is restricted to simple information pulses of "yes" or "no".

The solutions to these problems as proposed in claim 1 of the present application involve an **inventive** step (PCT Article 33(3)) for the following reasons:

D1 contains nothing that would prompt a person

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skilled in the art to develop such solutions. To the contrary, the storage and analysis module (20) appears to be arranged at a distance from the detecting device (6).

#### 3. Claims 2 to 7

Claims 2 to 7 are dependent on claim 1 and therefore likewise meet the PCT requirements for novelty and inventive step.

#### 4. Claim 8

Claim 8 defines a method for operating a gripping device according to one of claims 1 to 7. Owing to this clear reference to one of the claims 1 to 7, claim 8 necessarily contains at least all of the features of claim 1. Therefore, the subject matter of claim 8 is novel and inventive.

### 5. Industrial applicability

Claims 1 to 8 meet the PCT requirements for industrial applicability (PCT Article 33(4)).